



MATERIAL	C2 CARBIDE			
TOOTH PATTERN	#7 MEDIUM CUT			
	RH SPIRAL			
	RH CUTTING			
	RADIAL RAKE			

					POST FALLS, IDAHO				
OPERATION:				DESCRIPTION					
	NAME	DATE	ANGULAR ± 1/2 Deg	90° DOUBLE PROFILE \emptyset 9.5mm					
DRAWN BY:	MJ	102820	=		CARBIDE BURR				
			THREE PLACE DECIMAL ± .005	CIZE	D14/0	NO		DEV	
ALL INFORMATION AND DATA ON THE PRINT ARE PROPRIETARY TO TAPMATIC SEE TABLE FINISH: T	SURFACE FINSISH:	SIZE				REV			
	REMOVE BURRS AND SHARP EDGES .005 TO .020	Α	5	52MM20590W		1			
			DO NOT SCALE DRAWING	SCALE: 2:1		WEIGHT:	SHEET 2 OF 2		
	MATERIAL: SEE TA	DRAWN BY: MJ MATERIAL: SEE TABLE	DRAWN BY: MJ 102820 MATERIAL: SEE TABLE	DRAWN BY: MJ 102820 MATERIAL: SEE TABLE FINISH: NAME DATE TOLERANCES: ANGULAR ± 1/2 Deg FRACTIONAL ± .010 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005 SURFACE FINSISH: REMOVE BURRS AND SHARP EDGES .005 TO .020	DRAWN BY: MJ 102820 MATERIAL: SEE TABLE FINISH: NAME DATE ANGULAR ± 1/2 Deg FRACTIONAL ± .015 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005 SURFACE FINSISH: REMOVE BURRS AND SHARP EDGES .005 TO .020 A	DRAWN BY: MJ 102820 MATERIAL: SEE TABLE FINISH: UNLESS OTHERWISE SPECIFIED: TOLERANCES: ANGULAR ± 1/2 Deg FRACTIONAL ± .015 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .005 SURFACE FINSISH: REMOVE BURRS AND SHARP EDGES .005 TO .020 UNLESS OTHERWISE SPECIFIED: TOLERANCES: ANGULAR ± 1/2 Deg FRACTIONAL ± .015 TWO PLACE DECIMAL ± .005 SURFACE FINSISH: SIZE DWG. 5	UNLESS OTHERWISE SPECIFIED: TOLERANCES: ANGULAR ± 1/2 Deg FRACTIONAL ± .015 TWO PLACE DECIMAL ± .005 SURFACE FINSISH: FINISH: UNLESS OTHERWISE SPECIFIED: TOLERANCES: ANGULAR ± 1/2 Deg FRACTIONAL ± .015 TWO PLACE DECIMAL ± .005 SURFACE FINSISH: REMOVE BURRS AND SHARP EDGES .005 TO .020 DESCRIPTION 90° DOUBLE PROFILE CARBIDE BUR SIZE DWG. NO. 52MM20590W	UNLESS OTHERWISE SPECIFIED: TOLERANCES: ANGULAR ± 1/2 Deg FRACTIONAL ± .015 TWO PLACE DECIMAL ± .010 TWO PLACE FINSISH: UNLESS OTHERWISE SPECIFIED: TOLERANCES: ANGULAR ± 1/2 Deg FRACTIONAL ± .015 TWO PLACE DECIMAL ± .010 SURFACE FINSISH: SEE TABLE FINISH: UNLESS OTHERWISE SPECIFIED: TOLERANCES: ANGULAR ± 1/2 Deg FRACTIONAL ± .015 TWO PLACE DECIMAL ± .000 SURFACE FINSISH: SIZE DWG. NO. \$52MM20590W	

TAPMATIC CORPORATION

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