

SPINDLE 28 HP / 21 kW 580 x 400 mm TABLE 510 x 400 x 450 mm TRAVEL 8,000 RPM SPINDLE SOLID CASTING 2,400 KG

SIEMENS Touchscreen

Touchscreen

HEIDENHAIN

Standard Equipment

Siemens 840DSL High Speed ShopMill 19" Touchscreen Control. 12,000 rpm Oil Cooled Spindle. 43 M/min Rapids. Temperature Controlled Ballscrews.

Temperature Controlled Spindle.
Pneumatically Counterbalanced Head.
30 Station Arm Type Tool changer.
High Pressure Coolant.
Through Spindle Coolant.
Coolant Washdown.
Swarf Conveyor & Bin.

Hard Drive and Networking. Rigid Tapping. Remote Electronic Handwheel. High Speed Concertina Guards.

Optimised Digital Servo's.

Optional Equipment

4th Axis Rotary Table.
5th Axis Rotary Table.
Linear Scales.
Offline Programming.
15,000 RPM Spindle.
Renishaw/Heidenhain
Toolsetting and Probing.
Contour Handwheel
(wind the handwheel to run
through the program).
Advanced Swarf Management

The XYZ 1060 High Speed - the flagship of the XYZ VMC range.

This high accuracy and high speed Vertical Machining Centre is equipped with the latest control technology from Siemens, the 840DSL ShopMill Touchscreen control. The 1060 has top of the line THK linear roller bearings making it capable of modern fast machining for use in the aerospace and mouldmaking industries where precision is of paramount importance.

Positional accuracy

Geometric accuracy over 300mm

Repeatability
Circularity over 300mm

The **XYZ** 1060 **HS** can easily be upgraded to 4 or 5 axis.



Table size	1,210 × 600 mm
Spindle centre to column	670 mm
Spindle to table	140 - 760 mm
Column front to table centre	365 - 975 mm
Rapid feed XYZ axis	43 M/min roller linear way
Cutting feed rates	I - 43,000 mm/min
Max table load	800 kg
T slot size	18 mm
T slot number & pitch	5 @ 125 mm
Spindle speed	12,000 rpm (15,000 rpm optional)
Spindle motor	28 HP / 21 kW
Spindle taper	BT 40
Tool magazine capacity	30 arm type
Tool change time tool to tool	2.5 secs
Max tool diameter	100 mm
Max tool weight	8 kg
Coolant capacity	280 L
Ballscrew size (grade C3)	40 mm PI6
AC servomotor size	X and Y 27Nm Z 36Nm
Machine weight	8,000 kg
Footprint W×D×H	$3,650 \times 2,680 + 800$ mm for control unit $\times 3,250$ mm (includes conveyor)
Conforming to ISO 10791	

+/-5 microns +/-2 microns

10 microns

XYZ 1060 HS

1,020 mm

610 mm

X travel

Y travel

Z travel 620 mm

Linear Roller Bearing Slides A larger bearing contact area for high

speed precision and enhanced stiffness and rigidity

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Shown with SIEMENS control