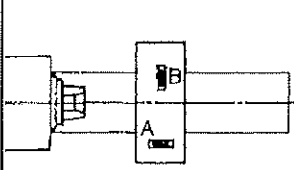
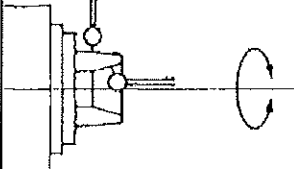
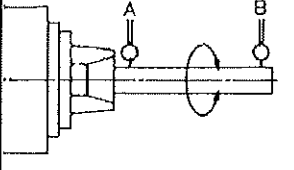
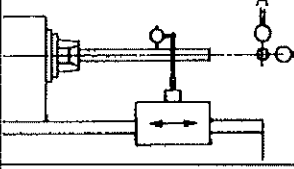
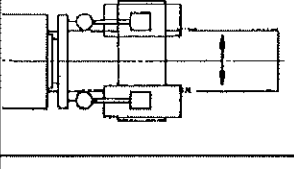
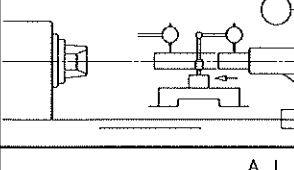
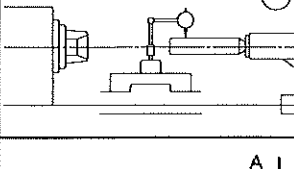
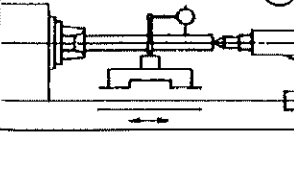


ACCURACY INSPECTION

SERIAL NO: _____

No	ILLUSTRATION	INSPECTION ITEM	PERMISSIBLE	RECORD
1		Straightness of slide ways on bed	A) Longitudinal direction 0.0006" 0.015mm	
			B) Cross direction 0.0006" 0.015mm	
2		Spindle nose run out 0.00005" 0.0015mm		
		Spindle taper hole run out 0.00005" 0.0015mm		
3		Spindle hole run out	A) At start point 0.0002" 0.005mm	
			B) At 12" distance 0.0008" 0.02mm	
4		Parallelism of spindle axis with longitudinal movement of sliding carriage	A) In vertical plane per 12" 0.0004" 0.015mm	
			B) In horizontal plane per 12" 0.0008" 0.015mm	
5		Squareness of spindle axis with movement of cross slide per 0.0004" 0.01mm		
6		Parallelism of slide carriage with tail stock spindle longitudinal movement	A) In vertical plane per 4" 0.0004" 0.01mm	
			B) In horizontal plane per 4" 0.0004" 0.01mm	
7		Parallelism of tail stock spindle with longitudinal movement of sliding carriage	A) In vertical plane per 4" 0.0006" 0.015mm	
			B) In horizontal plane per 4" 0.0006" 0.015mm	
8		Parallelism of center with longitudinal movement of sliding carriage	A) In vertical plane per 12" 0.0008" 0.02mm	
			B) In horizontal plane per 12" 0.0008" 0.02mm	
9				

INSPECTOR: _____